



## Thermal Seal Inspection for Bag Seal Inspection



### MoviThERM TSI for Bag Seal Inspection

is an “out of the box” solution for 100% in-line integrity inspection for heat-sealed bags. Leveraging infrared camera technology, TSI provides fast and reliable non-contact measurements to ensure proper temperatures are maintained across the entire sealed surface, resulting in high-quality adhesion.

### Features:

- ✓ High-performance infrared camera.
- ✓ Standard powder-coated Industrial Electrical Enclosure with Touch-Screen PC and application software (Optional Stainless-Steel enclosure available).
- ✓ Interactive inspection Recipe Programmer to accommodate multiple products.
- ✓ Robust bi-directional PLC interface to transfer status messages and PASS/FAIL results to a plant PLC (Ethernet/IP or Modbus).
- ✓ Image FTP to transfer fault images to a remote server for offline review.

### RELIABLE DEFECT DETECTION

Intelligent programming identifies the most common seal defects and causes.

- Seal creasing
- Product trapping
- Weak & impartial Seals
- Leaks
- Seal creep
- Product damage
- Holes and thin spots

### PEACE OF MIND

Safeguard your brand promise with 24/7 intelligence and reporting.

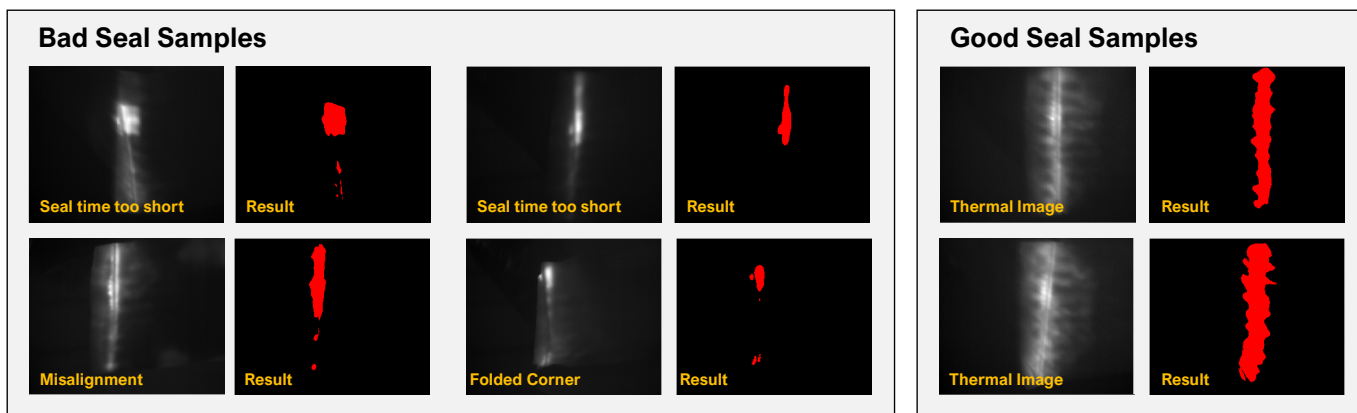
- Maintain sterile packaging and prevent contamination
- Ensure consumer confidence and satisfaction
- Prevent costly recalls and returns
- Performance awareness with statistical data output and report generation

### EASY INTEGRATION

Speaks the most common industrial languages for easy integration.

- Standard Ethernet/IP interface.
- Ready for digitalization (IIoT, Cloud, Industry 4.0).
- Built-in digital I/O for alerting and product ejection.
- Optional FDA CFR 21 Part 11 Compliance for Electronic Records Keeping

## Sample Inspection Results



### What is required for my installation?

All that is required for the installation is standard 110VAC/15A power, one Ethernet cable to each camera, and the I/O connections. The cameras are powered over Ethernet (PoE), which makes installation very convenient. No additional camera power supplies or cables are required.

### How can I interface with my equipment?

The system offers flexible interface options. This allows interfacing with existing equipment to access status information, pass/fail, system health, and inspection data through various interfaces.

- ✓ 24VDC discrete I/O
- ✓ 4-20mA Current Loop Output
- ✓ Ethernet/IP and ModBUS TCP

### Does MoviTHERM help with commissioning?

Absolutely! In fact, we recommend hiring MoviTHERM for the commissioning and training phase of the system deployment. Nobody knows our systems better than we. We design and build them! Additionally, you gain access to thermography experts to assure that you achieve the best return on investment.

## Specifications

Panel Enclosure	Type 4,4X,12,13, 24 x 24 x 8" (600 x 600 x 210mm – H x W x D)
Panel Display	15" HMI Panel PC Multi-Touch Projected Capacitive Touch
Panel Processor	i7-3.0GHz (up to 4.70GHz) Intel Octo-Core (8 cores) CPU - 12MB Cache, UHD Graphics 630 (65W) 16GB DDR4 2400MHz SODIMM RAM 256GB SSD SATA 6.0Gb/s 560/530MB/s 2.5" - Samsung 860 PRO Microsoft Windows 10 IoT Enterprise 2019 LTSC 64-BIT - License For i7, XEON
Panel Power	Switching power supply, 12 VDC (adjustable) output, 13A, 156W, 120/240 VAC nominal input
IR Camera Sensor	Uncooled microbolometer or Cooled InSb
IR Camera Resolution	320 x 240, 640 x 480, or 640 x 512 pixels
IR Camera Frame Rate	30 or 125 Hz
IR Camera Accuracy	±2°C (±3.6°F) or ±2% of reading
IR Camera Power	24/48 V DC 8 W max or 24 VDC (<24 W steady state)

\*Specifications are subject to change without notice. 12/2022

\*Exact system components and IR camera model are site dependent.